

# Hot runner nozzle type 8SHT/8DHT

Open system nozzle with conventional heating element, screwed to the manifold

## **TECHNICAL DATA**

#### 8SHT/8DHT

Melt channel Ød 7.5 mm

Nozzle type SHT – open with tip

DHT – open with straight

outlet

Operating voltage 230 V<sub>AC</sub>\*

Nominal length of the nozzle (L) in mm

50	60	80	100	120	150	200	250

## Contact us for other nozzle lengths!

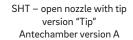
\*Volts alternating current

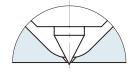
lacksquare available  $\Box$  on request

#### NOTE

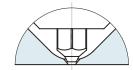
Power connector CMT and thermocouple connector CMLK are to be ordered separately.

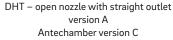


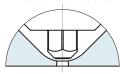




DHT – open nozzle with straight outlet version C Antechamber version A





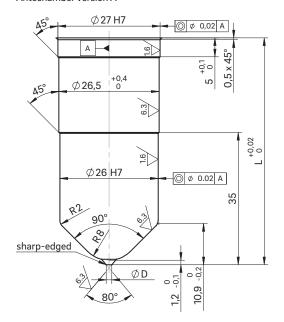


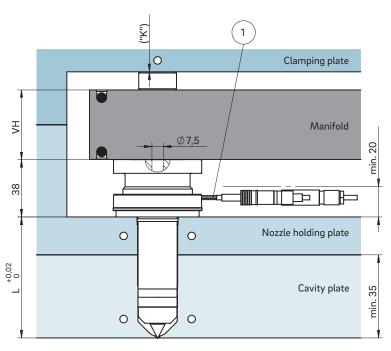




## **INSTALLATION**

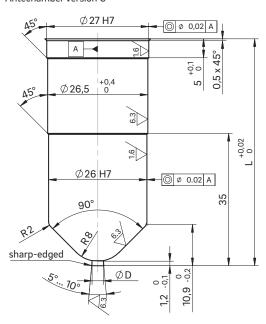
Open nozzle with tip Nozzle type version C Antechamber version A

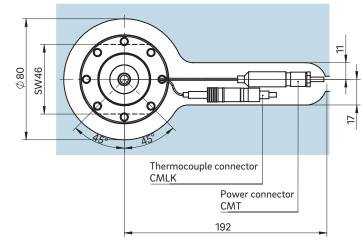




Example cutout for nozzle head, power and thermocouple plug connections

Open nozzle with straight outlet Nozzle type version A Antechamber version C





① Power and thermocouple plug connections in this area can only be bent once; minimum radius: R8

SW = flat area on nozzle head

Dimension "K" required for heat expansion is to be ensured by grinding the pressure pad (12 + 0.1 mm)! Determine the difference between the height of the manifold system and the height of the clamping plate when installed!  $\Delta T$  specifies the temperature differential between the processing temperature and the mould temperature!

VH	ΔT (°C)	100	150	200	250	300	350
36 mm	K (mm)	0.021	0.059	0.098	0.137	0.177	0.217
46 mm	K (mm)	0.033	0.078	0.124	0.170	0.218	0.264
56 mm	K (mm)	0.046	0.097	0.150	0.203	0.258	0.311

8 We reserve the right to make technical changes. 2.2.80