

Hot runner nozzle type 5SHT/5DHT

Open system nozzle with conventional heating element, screwed to the manifold

TECHNICAL DATA

5SHT/5DHT

Melt channel Ød 4.8 mm

Nozzle type SHT – open with tip

DHT – open with straight

outlet

Operating voltage 230 V_{AC}*

Nominal length of the nozzle (L) in mm

50 | 60 | 80 | 100 • • • • •

Contact us for other nozzle lengths!

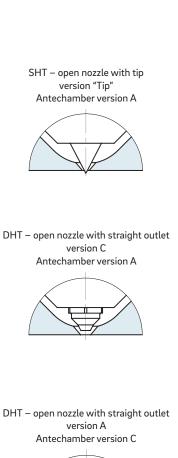
*Volts alternating current

available

NOTE

Power connector CMT and thermocouple connector CMLK are to be ordered separately.



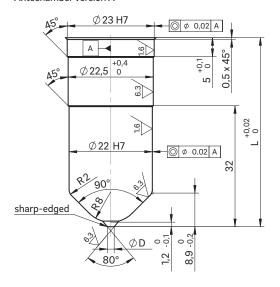


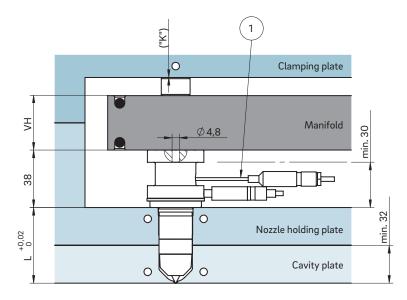




INSTALLATION

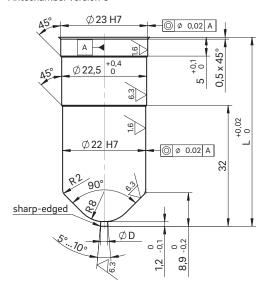
Open nozzle with tip Nozzle type version C Antechamber version A

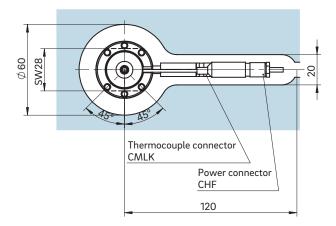




Example cutout for nozzle head, power and thermocouple plug connections

Open nozzle with straight outlet Nozzle type version A Antechamber version C





① Power plug connection in this area can only be bent once; minimum radius: R8 SW = flat area on nozzle head

Dimension "K" required for heat expansion is to be ensured by grinding the pressure pad (12 + 0.1 mm)! Determine the difference between the height of the manifold system and the height of the clamping plate when installed! ΔT specifies the temperature differential between the processing temperature and the mould temperature!

VH	ΔT (°C)	100	150	200	250	300	350
36 mm	K (mm)	0.021	0.059	0.098	0.137	0.177	0.217
46 mm	K (mm)	0.033	0.078	0.124	0.170	0.218	0.264
56 mm	K (mm)	0.046	0.097	0.150	0.203	0.258	0.311

718 We reserve the right to make technical changes. 2.2.60